



| Rev | Description  | By  | Date    | ECR              |
|-----|--|-----|---------|------------------|
| J   | UPDATED TITLE BLOCK AND NOTES<br>REPLACED TOLERANCE BOX WITH NOTE #3<br>ADD 1.594 LABEL AREA<br>NO PHYSICAL CHANGE TO PART | JCG | 21MAY12 | 416411512257-002 |

- NOTES:
- (1) DIMENSIONS ARE IN INCHES.
  - (2) ALL DIMENSIONS APPLY AFTER FLAMING.
  - (3) ALL DIMENSIONS NOT TOLERANCED ARE FOR REFERENCE ONLY.
  - (4) TOLERANCES APPLY TO THE AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART ON DIAMETERS. FIRST OF THESE MEASUREMENTS SHOULD BE TAKEN 15° OFF OF THE PARTING LINE.
  - (5) SPECIAL M20-SP410 NECK FINISH  
1-1/2 TURNS OF THREAD - - 6 T.P.I.
  - (6) MIN WALL THICKNESS: 0.015"

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## Capacity Specification

|                   |            |    |
|-------------------|------------|----|
| Overflow Capacity | 37.5 ± 1.5 | ml |
|-------------------|------------|----|

## Volume & Weight Information

|                               |       |                                |             |
|-------------------------------|-------|--------------------------------|-------------|
| Calculated Overflow Capacity: | ml    | Calculated Fill Line Capacity: | ml          |
|                               |       |                                | 1750        |
| Total Mat'l Vol.:             | 6.739 | Material:                      | LDPE        |
|                               | cc    | Container Target Weight:       | 6.2 ± 0.5   |
| Total Surface Area:           | sq.cm | As Blown Density:              | .92 gm/cc   |
|                               |       | Avg. Wall Thickness:           | .0XX" / .XX |

## Drawing Information

|                  |                 |            |
|------------------|-----------------|------------|
| Process:         | Finish Drawing: | Reference: |
| IBM              |                 |            |
| Date:            | Drawn By:       | Customer:  |
| 05-07-96         | GENE MAY        | STOCK      |
| Title:           |                 |            |
| 1oz BOSTON ROUND |                 |            |

|                 |                 |  |
|-----------------|-----------------|--|
| Drawing Type:   | PRODUCT DRAWING |  |
| Drawing Number: | 20863           | Rev. J   |
|                 |                 | Amcor Rigid Plastics<br>625 Sharp Street<br>Millville, NJ 08332, USA |

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