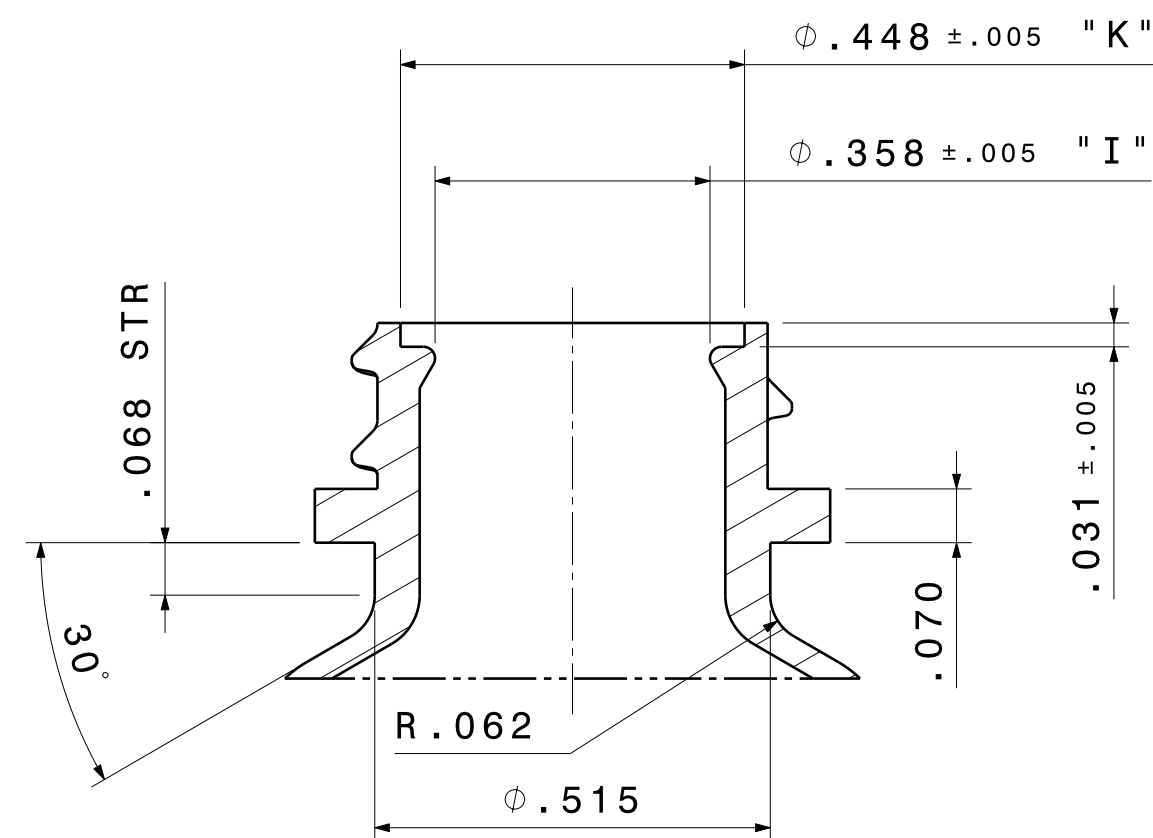
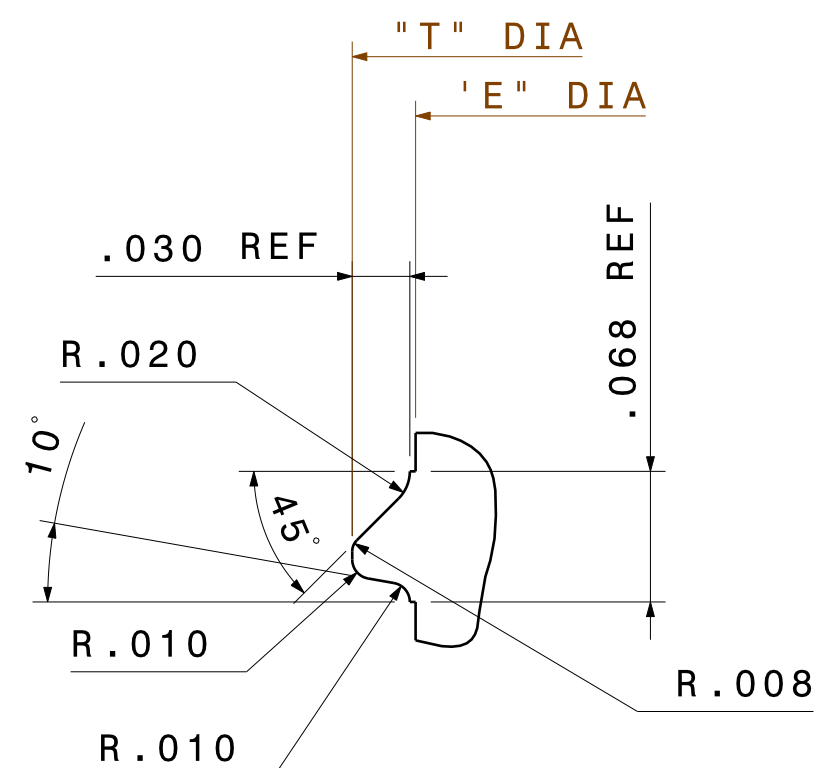
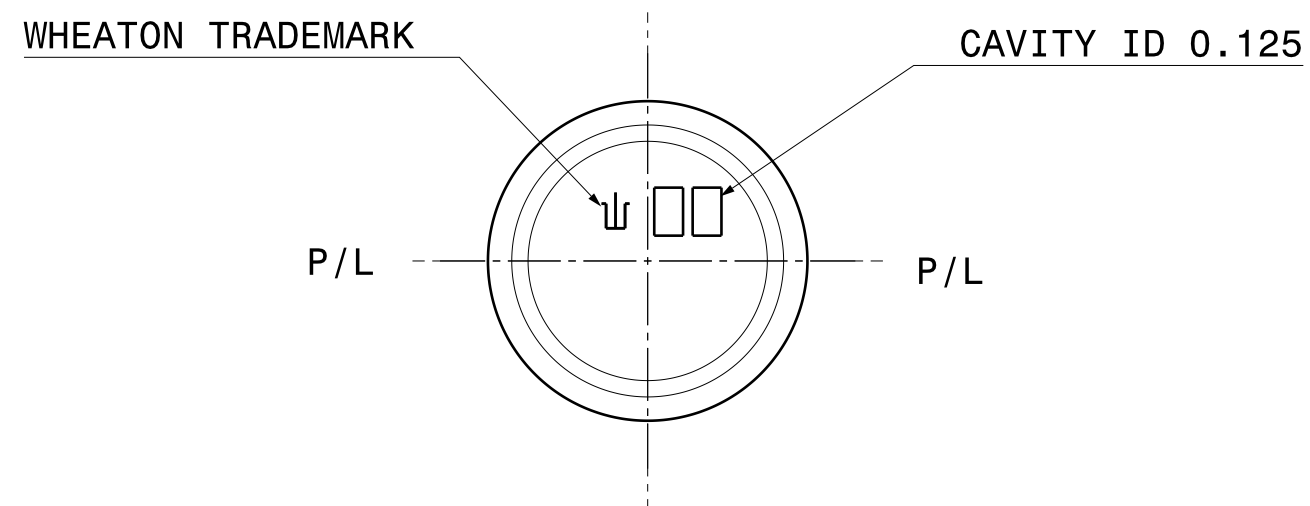


REAR VIEW
Scale: 2:1



NECK DETAIL
Scale: 4:1



THREAD DETAIL
Scale: 10:1

Rev	Description	By	Date	ECR
G	REDRAWN IN ACAD	DMT	12-22-97	
-	Update title block and notes. Replace tolerance block with note 2 No physical change to part.	JCG	27JUN12	416411512347-002

- NOTES:
- (1) DIMENSIONS ARE IN INCHES.
 - (2) ALL DIMENSIONS APPLY AFTER FLAMING.
 - (3) ALL DIMENSIONS NOT TOLERANCED ARE FOR REFERENCE ONLY.
 - (4) TOLERANCES APPLY TO THE AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART ON DIAMETERS. FIRST OF THESE MEASUREMENTS SHOULD BE TAKEN 15° OFF OF THE PARTING LINE.
 - (5) SPECIAL M15 NECK FINISH
1 TURN OF THREAD
12 T.P.I.
 - (6) MIN WALL THICKNESS: .010"

CONFIDENTIAL

Capacity Specification

Overflow Capacity 8.6 ± 0.75 ml

Volume & Weight Information

Calculated Overflow Capacity: ml Calculated Fill Line Capacity: ml

Total Mat'l Vol.: 2.7 cc Material: LDPE Container Target Weight: 2.5 ± 0.5 gm

Total Surface Area: sq.cm As Blown Density: .920 gm/cc Avg. Wall Thickness:

Drawing Information

Process: IBM Finish Drawing: Reference:

Date: 11-8-94 Drawn By: R. PRITCHETT Customer: STOCK

Title: 7 1/2cc BOSTON ROUND

Drawing Type: PRODUCT DRAWING

Drawing Number: C 21223 Rev. G



CONFIDENTIAL

3D CAD IS THE MASTER MODEL FOR THIS PRODUCT

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