

| Rev | Description | By | Date | ECR |
|-----|--|-----|---------|------------------|
| M | REMOVED WHEATON TRADE MARK & PRODUCT NO. '20709' FROM B.P.U. ADDED COMPONENT WITH 23082 | PJM | 2-9-06 | |
| - | UPDATED TITLE BLOCK AND NOTES REPLACED TOLERANCE BLOCK WITH NOTE 2 ADDED COMPONENT WITH 24097 NO PHYSICAL CHANGE TO PART | JCG | 24MAY12 | 416411512259-002 |

NOTES:

- (1) DIMENSIONS ARE IN INCHES.
- (2) ALL DIMENSIONS NOT TOLERANCED ARE FOR REFERENCE ONLY.
- (3) ALL DIMENSIONS APPLY AFTER FLAMING.
- (4) TOLERANCES APPLY TO THE AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART ON DIAMETERS. FIRST OF THESE MEASUREMENTS SHOULD BE TAKEN 15° OFF OF THE PARTING LINE.
- (5) M20 SP410 NECK FINISH
1-1/2 TURNS OF THREAD - 8 T.P.I.
- (6) MIN PANEL WALL THICKNESS AT CENTER: 0.015"
- (7) MIN CORNER WALL THICKNESS: 0.011
- (8) COMPONENT WITH 23802, 24097

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Capacity Specification

| | | |
|-------------------|------------|----|
| Overflow Capacity | 69.0 ± 3.0 | ml |
|-------------------|------------|----|

Volume & Weight Information

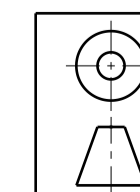
| | | | |
|-------------------------------|-------------------|--------------------------------|--|
| Calculated Overflow Capacity: | | Calculated Fill Line Capacity: | |
| ml | | ml | |
| Total Mat'l Vol.: | Material: | Container Target Weight: | |
| cc | HDPE | 10.5 ± 0.8 gm | |
| Total Surface Area: | As Blown Density: | Avg. Wall Thickness: | |
| sq. cm | gm/cc | | |

Drawing Information

| | | |
|----------|-----------------|------------|
| Process: | Finish Drawing: | Reference: |
| IBM | | |
| Date: | Drawn By: | Customer: |
| 11-14-96 | T.HARRIS | STOCK |

Title: 2oz DRUG OVAL

| | | |
|-----------------|-----------------|--|
| Drawing Type: | PRODUCT DRAWING | |
| Drawing Number: | Rev. | |
| C 20709 | M | |



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2D CAD IS THE MASTER MODEL FOR THIS PRODUCT

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